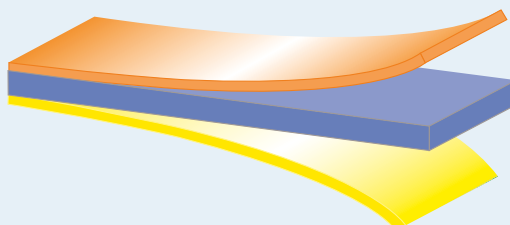


Rayoface™ ACPA

Technical Data Sheet

ACPA - High Performance, Two Side Coated Clear, High Gloss Biaxially Oriented Polypropylene Film for Facestock Applications.



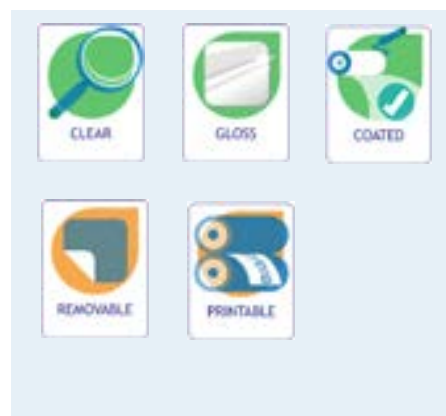
- Proprietary Print Coating
- Clear OPP Core
- Adhesive Receptive Coating

Features

- Dedicated superior print receptive top coating for excellent printability
- Dedicated adhesive receptive coating for enhanced adhesive anchorage
- Excellent clarity for 'no-label look'
- Excellent hot /cold moisture resistance
- Recyclable with polyolefin materials
- Semi-squeeze performance
- High stiffness conversion and automatic dispensing
- Balanced biaxial orientation for superior die cutting
- High gloss surface

Printability

Rayoface™ ACPA have a proprietary top coating which gives outstanding printing performance across a wide variety of printing processes including flexography, letterpress, offset, silkscreen, gravure and hot or cold foiling processes. It is highly compatible with UV, water-based and solvent-based inks, excellent for demanding applications where the label can be exposed to moisture and a range of temperatures. However, exact ink and foil systems should be recommended by your supplier.



Technical Properties (Typical Values)

Property	Test Method	Test Conditions	Units	ACPA		
				52	60	92
Thickness	Innovia Films test		micron	52	60	92
			gauge	200	230	360
Yield	Innovia Films test		m ² /kg in ² /lb g/m ²	21.3	18.4	12.0
				15000	13000	8400
				47.0	54.4	83.3
Optical: Gloss	ASTM D 2457	45°	%	90		90
Haze (wide angle)	ASTM D 1003	2.5°		<3.0		<3.0
Tensile Strength	ASTM D 882	Strain rate 50%/min	MN/m ² kpsi	MD	200	190
				TD	180	170
				MD	29.0	27.5
				TD	26.1	24.6
Elongation at break	ASTM D 882	Strain rate 50%/min	%	MD	105	130
				TD	120	140
Elasticity modulus (1% secant)	ASTM D 882	Strain rate 10%/min	MN/m ² kpsi	MD	2400	2000
				TD	2200	1900
				MD	348	290
				TD	319	276
Dimensional Stability	Innovia Films test	60 secs at 120°C (248°F)	%	MD	3.0	
				TD	Nil	
		60 secs at 130°C (266°F)		MD	7.0	
				TD	1.0	

MD Machine Direction TD Transverse Direction

All properties are tested under standard laboratory conditions: 23 ± 2°C, 50 ± 5% RH, (73 ± 4°F, 50 ± 5% RH), unless otherwise stated. Where relevant, tests are based on international testing standards.

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use our imagination...

Rayoface™ ACPA

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Conversion

The balanced biaxial orientation of Rayoface™ ACPA results in excellent die cutting performance, enhancing label edge appearance and prolonging die life. The high machine direction stiffness and tensile strength produces excellent matrix stripping and superior high speed label dispensing.

Reel Specifications

Nominal Reel Diameters

Film	Core Size/(mm)	Approx Outside Dia/(mm)	Length/(metres)
ACPA52	153	940	12300
ACPA60	153	877	9300
ACPA92	153	873	6000

Film	Core Size/(in)	Approx Outside Dia/(in)	Length/(feet)
ACPA200	6	37.0	40500
ACPA230	6	34.5	30500
ACPA360	6	34.3	19700

Alternative reel lengths/core sizes are available subject to negotiation.

The print coating is available on either the inner or outer surface of Rayoface™ ACPA.

Film Storage and Handling

Care should be taken to protect reels of film from storage temperatures above 30°C (86°F) and localised sources of heat above 45°C (113°F). The reels should remain in the protective coverings supplied until ready for use on converting machinery. Converted reels, in both master and slit reel form should be similarly protected at all times. Rayoface™ ACPA is suitable for use for 6 months from the date of delivery and stocks should be used in rotation. Films should be allowed to reach operating room temperatures for 24 hours before use.

Food Contact

Rayoface™ ACPA does not comply with either EU or US legislation for direct contact with food. For specific enquires please contact our Technical Services Department.

Health & Safety Guidelines

For Health & Safety information, please refer to literature reference L190.

Additional Information

Innovia Films neither guarantees nor tests the pasteurisation resistance for Rayoface™ ACPA. If this product is to be used in a pasteurisation application, we would advise you to undertake your own thorough testing to ensure it meets your requirements.

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Regional Offices:

Europe (UK) Tel +44 16973 42281
Americas (USA) Tel +1 800 424 6273
Asia-Pacific (Aus) Tel +61 3 9303 0600

www.innoviafilms.com
email: labels@innoviafilms.com
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